

APPLICATION FOR UNITED STATES LETTERS PATENT

**TITLE: FIBER OPTIC SENSOR USABLE OVER
WIDE RANGE OF GAGE LENGTHS**

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FIBER OPTIC SENSOR USABLE OVER WIDE RANGE OF GAGE LENGTHS

Field of the Invention

The present invention is directed to a fiber optic sensor for sensing deflections, displacements, or other physical conditions and more particularly to such a sensor which may have a gage length from less than 10 cm to over 100 m.

Description of Related Art

The use of optical fibers to sense deflections, displacements, temperatures and other physical conditions is well known. Typically, such sensors operate by interferometry. An interferometric fiber optic sensor, in its simplest form, operates by splitting light from a light source into two different paths and subsequently recombining the two components, by a suitable optical technique, to produce an interference fringe whose properties are related to the quantity being measured by the sensor. The change in path length difference or time of flight for the two components of the light produced by elongation or contraction of the sensor can readily be discriminated to better than the coherence length of the light source, provided that an external monitoring system is capable of measuring a matching path length difference.

However, the simplest form of such a sensor has the following drawbacks. First, while it can, in principle, detect a quantity of the physical condition, it is often required to measure the physical condition over a long distance or gage length. For example, if a measurement of the pressure or temperature over an extended area is desired, then the simplest form of the sensor cannot provide the information. Second, the range of phase differences must fall within 2π ; otherwise, the resulting phase ambiguity renders the detection ambiguous.

To overcome the first drawback, various forms of multiplexing are known. For example, U.S. Patent No. 4,443,700 to *Macedo et al* teaches an optical sensing apparatus with multiple sensing fibers spaced along its length. Signals from the multiple sensing fibers are

distinguished by their time delays. However, it is necessary to resolve such time delays on the order of nanoseconds, thus complicating the device and not providing a truly integrated average of the measurand (the quantity to be measured) over the sensor length.

To overcome the second drawback, U.S. Patent No. 5,721,615 to *McBride et al* teaches a fiber optic sensor having a sensor arm and a reference arm. The reference arm has a device having a microscope stage for varying a path difference between the sensor and reference arms. An interferogram is generated when the path lengths are equal. However, fairly complicated mathematics are used to calculate strain and temperature from the group delay and dispersion.

Smartec SA of Manno, Switzerland, advertises a technology for fiber optic interoferometric measurement known as SOFO. Two optical fibers are installed in the pipe or other structure to be monitored; the first is in mechanical contact with the structure to expand or contract therewith and functions as a sensing fiber, while the second is free and functions as a reference fiber. An analyzer for use with such a sensor also has two optical fibers, one of which has a movable mirror to adjust its optical path length. A modulated signal is obtained only when the difference in optical path lengths between the two fibers in the structure is compensated by the difference in optical path lengths between the two fibers in the analyzer to better than the coherence length of the light source. However, the SOFO system introduces an undesirable complexity in that two fibers must be present in the structure to be monitored. Also, the active length of the fiber is in the range of 0.25-10 m (standard) or 10-30 m (special order).

Summary of the Invention

It will be readily apparent from the above that a need exists in the art for a simple way to overcome the above-noted problems with the prior art. It is therefore a primary object of the invention to provide a fiber optic sensor capable of accurately measuring average
5 dimensional changes or other physical quantities over various gage lengths.

It is another object of the invention to provide a fiber optic sensor in which a separate reference fiber is not required to be installed in the structure to be monitored.

To achieve the above and other objects, the present invention is directed to a fiber optic sensor incorporating two reflective elements. The first reflective element provides a
10 fixed optical path length, while the second provides an optical path length which is equal to the sensor gage length and which is capable of varying directly with the measurand.

In a preferred embodiment, the first reflective element is formed as a partially mirrored surface on the end of a single-mode optical fiber lead which is bonded into a ceramic ferrule. In the preferred embodiment, the reflectivity of this partial mirror should be
15 approximately 3%. A ceramic sleeve is used to join the ferrule to a second ferrule which in turn is bonded to a length of single-mode optical fiber. The second reflective element is a partially mirrored surface, which in the preferred embodiment has a reflectivity of approximately 24%, on the cleaved end of the second fiber. The second length of optical fiber may be affixed to or embedded in a structure to be monitored and forms the gage length
20 of the sensor.

Light sent into the sensor through the lead fiber is reflected from the two partially mirrored surfaces and returned to an analyzer for demodulation. The spacing or gap between the two ferrules is adjusted to provide the optimal light signal to the analyzer. In the preferred embodiment, the gap is adjusted mechanically between 25-200 microns.

The invention permits the realization of a fiber optic interferometric sensor of any arbitrary length for measuring deflections, displacements or other physical quantities. The sensor can include a single optical fiber bonded to, attached at discrete points to or embedded in a structure of any shape or configuration. Alternatively, the fiber can be fixed at both ends,
5 with no continuous attachment to the structure. The fiber can be installed in a pre-tensioned state if it is anticipated that the structure may contract.

Many such fiber optic sensors, acting as individual strain sensors, can be optically coupled to a single backbone fiber, provided that the optical path lengths of the sensors are different so as to provide a spatial division multiplexing capacity. By contrast, the SOFO
10 system requires an optical switch for multiplexing.

An optical source of short coherence length (such as a light emitting diode) produces a broadband light beam that, when introduced into the fiber optic sensor, allows resolution of displacements or other physical quantities averaged along the sensor gage length to better than the coherence length of the source. A technique is disclosed for demodulation of the
15 signal; however, any other suitable techniques in low-coherence interferometry, such as those known in the art, may be used.

Application examples include, but are not limited to, surface bonding the sensors to pipes, pressure vessels, bridge structures of steel or concrete, or embedding the sensors in concrete or polymer composites. In these embodiments, the sensors can measure
20 displacements from any source in the form of elongation or contraction, which can be converted to strains in tension or compression. Additional examples include bonding sensors to long pipelines to measure changes in geometry due to factors such as cracks or leaks, wall thinning due to corrosion, and buckling due to adverse loads; bonding sensors to monitor movement of large structures such as dams, due to movement in the earth or concrete
25 foundation, and vibration and creep behavior of bridges and buildings.

The sensors according to the present invention can be used, e.g., in applications where the gage length of interest is on the order or tens of meters, where electrical sensors are too short to provide accurate average displacements without the use of numerous sensors or where electrical sensors provide a hazard, such as in explosive environments, e.g., mines, gas
5 pipelines and oil wells.

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Brief Description of the Drawings

A preferred embodiment of the present invention will be described in detail with reference to the drawings, in which:

5 Figs. 1A and 1B show a schematic diagrams used for explaining principles of operation of the preferred embodiment;

Fig. 2 shows a flow chart used for explaining the principles of operation of the preferred embodiment;

Figs. 3A-3C show various installations of the sensing optical fiber of the preferred embodiment;

10 Figs. 4A and 4B show two actuators for varying the optical path length of the adjustable length optical fiber;

Figs. 5A and 5B show two configurations of multiple sensing fibers; and

Figs. 6 and 7 show graphs of experimental data.

Detailed Description of the Preferred Embodiments

A preferred embodiment of the present invention will be described in detail with reference to the drawings, in which like reference numerals refer to like elements throughout.

Fig. 1A shows a schematic diagram of the sensor according to the preferred
5 embodiment. The sensor 1 includes a lead fiber 3, preferably a single-mode optical fiber, terminated by a lead ceramic ferrule 5 and a lead mirror 7 formed as a partially mirrored surface on the end of the lead fiber 3. A ceramic sleeve 9 is used to attach the ferrule 5 to another ceramic ferrule 11, which is in turn attached to a sensor fiber 13, which is also preferably a single-mode optical fiber. The sensor fiber 13 ends in a sensor mirror 15, which,
10 like the lead mirror 7, is formed as a partially mirrored surface on the end of the sensor fiber 13. The sensor 1 is connected to an instrument 100 which functions as both a light source and a demodulator.

The sensor 1 is installed such that a change in a physical condition (e.g., deformation) of a structure affects the optical path length of the sensor fiber 13, but not that of the lead
15 fiber 3. Thus, light introduced from the instrument 100 into the sensor 1 takes one of two paths: one from the instrument 100 to the lead mirror 7 and back, and the other from the instrument 100 to the sensor mirror 15 and back. The two paths differ in their optical path lengths by twice the optical path length of the sensor fiber 13. Thus, detection of a change in the optical path lengths provides a determination of the change in the optical path length of
20 the sensor fiber 13 and thus of the physical condition of the structure. Accordingly, the optical path length of the sensor fiber 13 is the gage length of the sensor 1.

The sensor 1 can be connected to any suitable light source and demodulation system. A preferred light source and demodulation system will be explained in detail with reference to the block diagram of Fig. 1B and the flow chart of Fig. 2. In the instrument 100 of Fig.
25 1B, light having a short coherence length exits a light emitting diode (LED) 102 and travels

via an optical fiber 104 having an optical path length A to a 50/50 coupler 106. The coupler 106 splits the light in two, such that fifty percent of the light is directed through an optical fiber 108 and ultimately discarded and the other fifty percent is directed through the lead fiber 3 of the sensor 1.

5 The light travels along the lead fiber 3 and through a connector 112 and encounters the lead mirror 7. The optical path length up to the lead mirror 7 is B , which, as noted above, is constant. The lead mirror 7 reflects a portion (e.g., 3%) of the light back through the lead fiber 3 and transmits the remainder of the light along the sensor fiber 13, where it encounters the sensor mirror 15 separated from the lead mirror 7 by an optical path length C , which, as
10 noted above, defines the gage length of the sensor 1. Thus, the light returning along the sensor 1 has two components whose optical path lengths are $2B$ and $2B + 2C$, respectively; that is, they differ by $2C$.

As noted above, the optical path length C varies in accordance with a value of the physical condition. The goal is to determine C and thus the quantity of the physical
15 condition.

Both of those components of the light pass again through the coupler 106. Fifty percent of the light travels toward the LED 102, where it is lost. The other fifty percent travels along an optical fiber 118 having an optical path length D to a second 50/50 coupler 120, which divides the light between an optical fiber 122 having an optical path length E and
20 an optical fiber 124 having an optical path length F .

The optical fiber 122 is called the adjustable-length optical fiber because the optical path length E of the optical fiber 122 is controllable. In some embodiments, the optical path length E is changed by changing the physical length of the fiber 122. For instance, the fiber 122 can be stretched between an anchor 126 and an actuator 128. Other techniques for
25 changing the optical path length E will be described below. The optical fiber 122 ends with a

mirror 130, so that the light passing through the fiber 122 travels by an optical path length $2E$. The total variation in E is greater than the coherence length of light from the light source.

The optical fiber 124 is called the passive reference fiber because its optical path length F is fixed and is used as a reference value in the determination of C . Since the optical fiber 124 ends with a mirror 134, the light passing through the fiber 124 travels by an optical path length $2F$. The fiber 124 can also include a connector 134, which should preferably have optical characteristics identical to those of the connector 112.

The light reflected by the mirrors 130 and 132 is recombined in the coupler 120. The recombined light travels through an optical fiber 136 having an optical path length G to a photodetector 138.

The sensor 1 and the instrument 100 provide four possible paths for the light emitted by the LED 102, since the light can be reflected from the mirror 7 or 15 and then from the mirror 130 or 132. The first path involves the mirrors 7 and 130 and has an optical path length $A + 2B + D + 2E + G$. The second path involves the mirrors 15 and 130 and has an optical path length $A + 2C + 2B + D + 2E + G$, or the first optical path length plus $2C$. The third path involves the mirrors 7 and 132 and has an optical path length $A + 2B + D + 2F + G$. The fourth path involves the mirrors 15 and 132 and has an optical path length $A + 2B + 2C + D + 2F + G$, or the third optical path length plus $2C$.

The terms $A + 2B + D + G$ are common to all four paths. If those terms are eliminated, the remaining terms are:

First path, $2E$

Second path, $2C + 2E$

Third path, $2F$

Fourth path, $2C + 2F$.

Thus, the goal becomes that of deriving changes in C from the known quantity F and the controllable quantity E .

Only the second and third paths are involved in producing an interference fringe at the photodetector 138. The interference fringe is maximized when those path lengths become equal, namely, when $2C + 2E = 2F$, or $2C = 2F - 2E$. The adjustable length optical fiber 122 is adjusted until that condition is reached, as determined by observation of the interference fringe detected by the photodetector 138. Then, changes in C can be derived from the fixed quantity F and the value of E needed to maximize the interference fringe:

$$C = F - E. \quad (\text{Eq. 1})$$

In other words, the actuator 128 is actuated until the difference in path lengths between the mirrors 130 and 132 equals the difference in path lengths between the mirrors 7 and 15.

For instance, when the sensing fiber 13 is bonded to a structure (Fig. 2, step 202), it will be at a rest position in which C has an initial value $LS1$. As the structure deforms, C reaches a new value $LS2$. In other words, the sensing fiber 13 experiences a displacement $LS2 - LS1$. Similarly, when the adjustable fiber 122 is in its rest position, the difference $F - E$ between the optical path lengths of the fibers 124 and 122 has an initial value $LR1$. During sensing, light is applied to the fibers 3, 13, 122 and 124 (Fig. 2, step 204), and an output is detected at the photodetector 138. The actuator 128 adjusts the optical path length of the fiber 122 (Fig. 2, step 206) until the interference fringe is detected (Fig. 2, step 208). The interference fringe is maximized when the path difference between the fibers 124 and 122 reaches a new value $LR2$ which is equal to $LS2$. Then, in Fig. 2, step 210, C can easily be determined. Then the sensing process ends in step 212.

Fig. 1B also shows a plot of the signal output by the photodetector 138, showing the resultant interference fringes.

The above is easily generalized to a sensor having multiple sensing fibers with path lengths C , C_1 , C_2 , etc. A single adjustable fiber and a single reference fiber can be used, and as the adjustable fiber is adjusted, a series of interference fringes will appear, one for each of the multiple sensing fibers. The fringes have peaks when $LR_2 - LR_1 = 0$, $C_1 - C$, $C_2 - C$,

5 If those peaks occur in mutually exclusive ranges, spatial division multiplexing is possible, and the various sensing fibers can be resolved without the need in the prior art to resolve nanosecond differences in time between pulses or to provide an optical switch to select a signal from one of the sensors.

The sensor 1, in combination with the instrument 100 or another suitable instrument, 10 can be used to detect static or dynamic conditions. For dynamic conditions, the frequency which can be detected is limited only by the time needed to adjust the adjustable fiber.

The optical fibers are preferably single-mode fibers to reduce losses. The actuator 128 has a suitable way of determining the degree of actuation so that E can be determined. For example, if the actuator 128 is mechanical, a mechanical encoder can be used, while 15 if the actuator 128 is piezoelectric, E can be derived from the voltage required to maximize the interference fringe.

Any suitable electronics 140 can be used to receive the signals from the photodetector and locate the interference maximum. The electronics can locate the maximum automatically or operate under manual control.

20 The sensor 1 can be implemented as a long-gage optical fiber sensor. The sensor 1 can be placed in or on an object whose physical condition (e.g., displacement) is to be sensed.

Figs. 3A-3C show some examples. In Fig. 3A, the sensing fiber 13 is bonded to the exterior of a structure 301. As the structure 301 degrades over time, the sensing fiber 13 experiences a displacement. In Fig. 3B, the sensing fiber 13 is embedded in a structure 303, 25 such as a dam. In Fig. 3C, the sensing fiber 13 is attached to two anchors 305, 307 on a

structure 309, but is otherwise free from the structure 309. The distance between the anchors 305 and 307 defines the gage length C of the fiber 13. In any of Figs. 3A-3C, the fiber 13 can be positioned in a pre-tensioned state such that contraction does not cause the fiber 13 to collapse if it is anticipated that a contraction of the structure 301, 303 or 309 may have to be detected.

The gage length of the fiber 13 typically varies from less than ten centimeters to over a hundred meters. To permit measurements over such a gage length, the adjustable length optical fiber 122 (not shown in Figs. 3A-3C) can be adjusted in any of several ways. For example, as shown in Fig. 4A, the fiber 122 is wrapped around a piezoelectric cylinder 401 which can be actuated to expand. Alternatively, as shown in Fig. 4B, the fiber 122 is suspended between an anchor 403 and a pulley 405 controlled by a motor 407. Other actuators, such as a linear motor, could be used instead.

The maximum displacement which the sensor can measure is determined by the length of the adjustable fiber 122 and the tensile breaking strength, i.e., the maximum strain or displacement which the fiber 122 can undergo. The longer the optical fiber, the greater the magnitude of the displacement for a given ultimate strain for the fiber material. For example, a typical single-mode optical fiber three meters in length has a maximum displacement of 60 mm. The rate at which the adjustable optical fiber 122 can be stretched or contracted determines the capacity of the sensor to measure dynamic displacement profiles.

The sensor can be modified to include multiple sensing fibers whose signals can be resolved through spatial division multiplexing. Each of the sensing fibers can be a long-gage fiber and can be used as in the first preferred embodiment. As an alternative, short gage lengths, such as a few centimeters, can be used. A single sensor can incorporate sensing fibers having long and short gage lengths.

Two configurations of sensing optical fibers are shown in Figs. 5A and 5B. Fig. 5A shows a configuration 501 in which a backbone optical fiber 503 is coupled through a coupler 505 to multiple sensing fibers 507 having different optical path lengths determined in a manner to be described shortly. Fig. 5B shows a configuration 511 in which a backbone optical fiber 513 is coupled through couplers 515 along its length to multiple sensing fibers 517. In the configuration 511, the spacing between adjacent ones of the couplers 515 supplies an optical path difference which can be used in multiplexing. Still other configurations could be devised; for example, a single optical fiber could have multiple semi-reflecting mirrors spaced along its length so that the interval between each two adjacent ones of the mirrors serves as a sensor. In either of the configurations, the coupler or couplers should provide some back reflection of the light, so that they either incorporate or take the place of the lead mirror 7. The sensing fibers 507 or 517 can be configured like the sensor fiber 13, ending in mirrors like the sensor mirror 15.

In the configuration of Fig. 5A, the sensing fibers 507 should have different optical path lengths, so that as the length of the adjustable length optical fiber 122 is adjusted, the interference fringes produced by light from the various sensing fibers 507 will not coincide or overlap. Thus, the values of the physical condition detected by the various sensing fibers 507 can be distinguished by spatial division multiplexing, so that neither time resolution on the order of a few nanoseconds nor an optical switch is required as in the prior art. In the configuration of Fig. 5B, the separation of the couplers 515 provides the necessary difference in optical path lengths.

Test data from a sensor made in accordance with an embodiment of the present invention will now be set forth. The test data demonstrate the ability of the sensor to measure deformations in a pipe, such as pre-buckling, buckling, internal pressure in the axial and circumferential directions and plastic deformations caused by loads exceeding the yield stress

of the steel from which the pipe is made. Three sensor lengths are used: 10 cm, 1 m and 10 m. In addition, the ability of a long spiral wrap sensor is proved in terms of its ability to measure pressure loads in pipes.

The geometry and material properties of the steel pipe tested and the loads under

5 which it was tested are set forth in the following table:

Test loads applied to steel pipe	
Internal pressure (p)	1550 ~ 1560 PSI
Axial compression (P)	$6 \times 10^5 \sim 8 \times 10^5$ lbs
Bending moment (M)	$3 \times 10^6 \sim 14 \times 10^6$ in-lbs
Steel pipe properties	
Length	~ 72 in
Diameter	19.4 in
Thickness	0.46 in
Modulus of elasticity	30×10^6 PSI
Poisson's ratio	0.30

The following table summarizes the strains measured by two different lengths of fiber optic sensors: 1 m and 10 m (spiral wrap) under two different load conditions involving combinations of internal pressure and axial compression. The data show a good agreement with theoretical predictions based on well known stress/strain equations for pipes under those

10 load conditions. The data show that both tension and compression can be accurately measured using the sensors under different load conditions.

Test results of internal pressure and axial compression					
Load	Axial strain (10^{-6})		Circumferential strain (10^{-6})		Spiral gages Strain (10^{-6})
	Predicted	1.0 m avg	Predicted	1.0 m avg	10 m avg
p=1547 PSI P=12780 lbs	+202	+258	+929	+934	+933
p=1547 PSI P= 6×10^5 lbs	-500	-471	+1140	+943	n/a

In the above data, a positive (+) value indicates tension, while a negative (-) value indicates compression. The spiral gages measure primarily circumferential strain.

Fig. 6 shows a graph of data collected from two sensor lengths (1 m and 10 cm) measuring strains in the axial (longitudinal) direction of a pipe which is under internal pressure of 1547 ~ 1558 PSI and a pre-load of axial compression of 2690 ~ 3580 kN. The strains are plotted as a function of jack loads, i.e., a measure of the bending load applied to the pipe. The results show linear elastic behavior up to buckling, i.e., local collapse of a portion of the cylinder wall, associated with high compressive axial stresses due to the pre-load and jack-induced bending load. The results also show that upon unloading of the jack load, there was a permanent plastic deformation in the pipe, located in the buckled region.

Fig. 7 shows the hoop strain, i.e., the tensile strain in the circumferential direction, as measured by a 1 m sensor on a pipe which is under preloads of internal pressure and axial compression. The strain is plotted as a function of the jack load. Once again, the data show linear elastic behavior up to the buckling of the pipe. As the jack load is removed, the pipe evinces plastic deformation at the buckle location.

While a preferred embodiment and variations thereon have been described above in detail, those skilled in the art who have reviewed the present disclosure will readily appreciate that other embodiments can be realized within the scope of the present invention. For example, the sensor 1 can be used with any instrument capable of determining the optical path length C . Also, the mirrors 7 and 15 can have any suitable structure and composition, and the lead and sensor fibers can be connected through any suitable optical coupling. Therefore, the present invention should be construed as limited only by the appended claims.

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